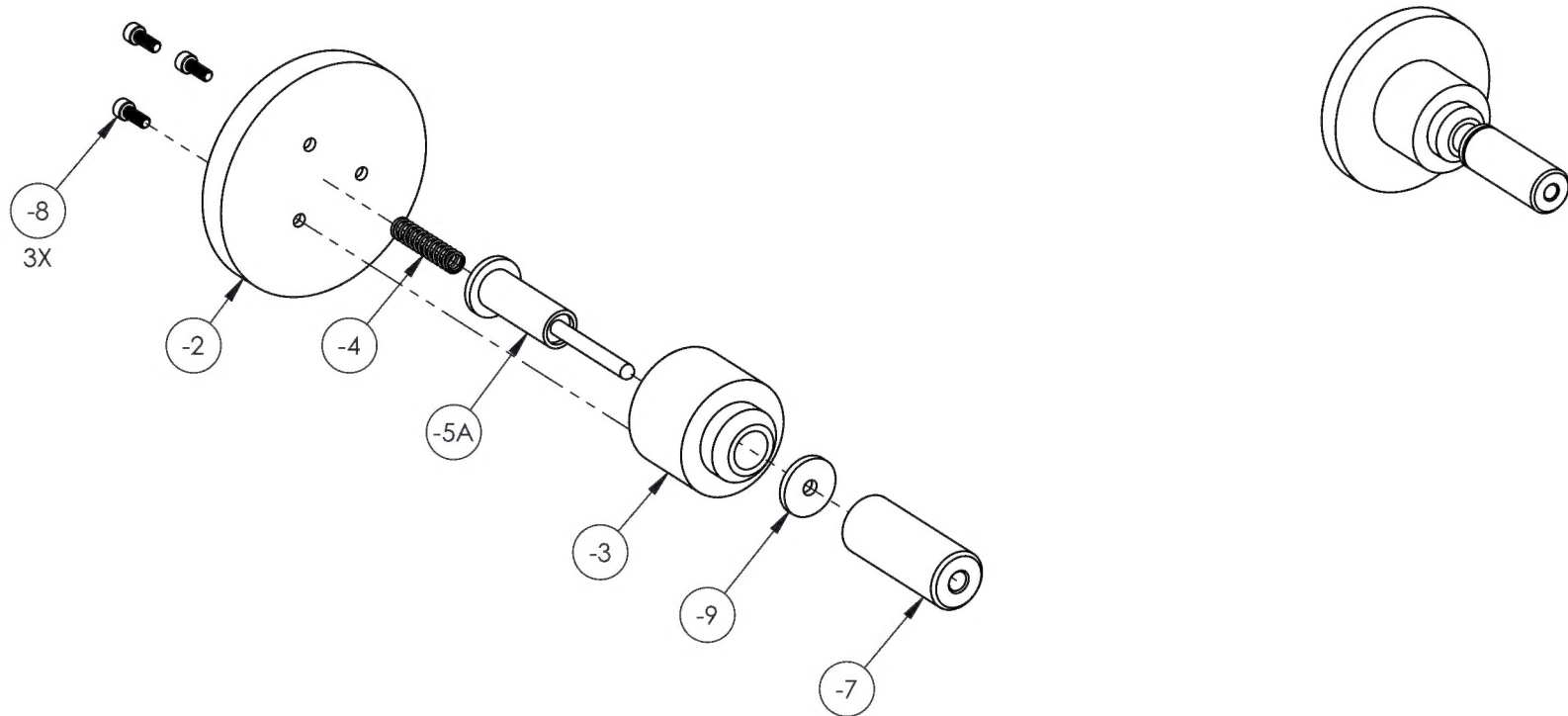


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED NEW FORMAT & CH'D -2 BASE C-BORE FROM 5/16 TO 3/8. WAS 5 PAGES.	4/29/2008	WP	GE
2		SEPARATED RB0006-809-0009-1 FROM RB0006-809-00090 & DELETED TABLES. -2 & -3 CORRECTED B.C. FROM Ø1.504 & Ø1.498. -5 CH'D DIMENSIONS FROM Ø.6540 TO Ø.6530 W/TOLERANCE & ADDED TOLERANCE TO Ø.250. -6 ADDED TOLERANCE TO Ø.250. -7 ADDED TOLERANCE TO Ø.250 HOLE.	5/31/2011	RJC	GE
3	15-0084	-5A ADDED GUIDE ASSEMBLY VIEW. -5 DELETED BOTH 60° ANGLE CALLOUTS.	5/1/2015	RJC	JAG



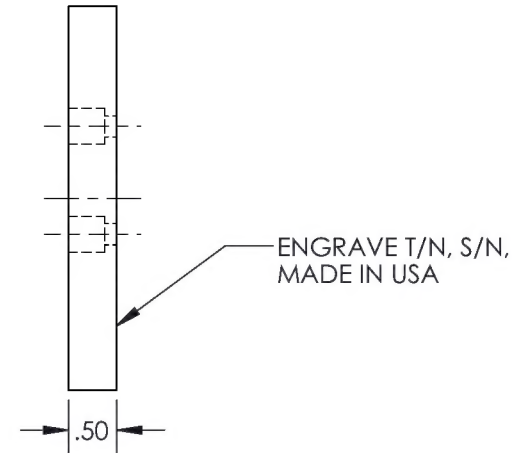
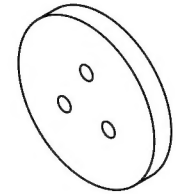
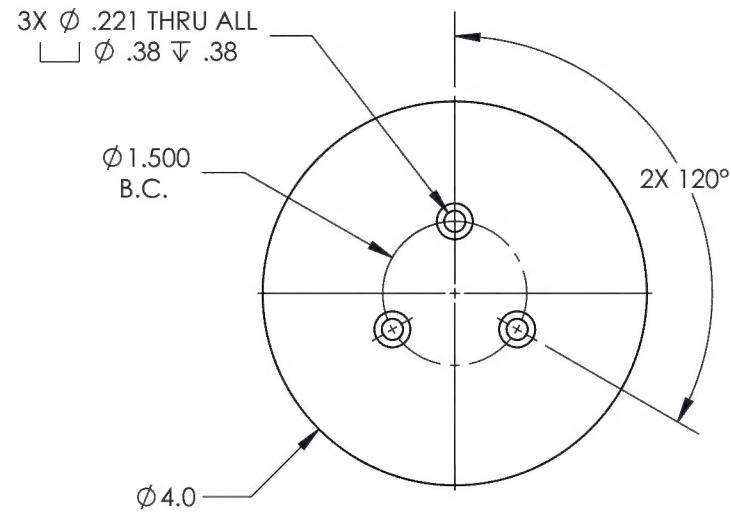
NOTE:
1. USED FOR BEARING 369A7951-5.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-2	1	BASE	1018/1020		2
			-3	1	BOTTOM DIE	1018/1020		3
		B/O	-4	1	COMPRESSION SPRING	STEEL	Ø.038 WIRE X Ø.36 O.D. X 1-1/2 (MCMASTER-CARR #9434K77)	1
	X		-5A	1	GUIDE ASSEMBLY			4
	1		-5		GUIDE	O-1		5
			-6		PIN	O-1		6
			-7	1	TOP DIE	O-1		7
		B/O	-8	3	SOCKET HEAD CAP SCREW	STEEL	#10-32 X 1/2 (MCMASTER-CARR #91251A342)	1
			-9	1	WASHER FOR SHIPPING	NYLON	Ø1 O.D. X 1/4 I.D. X 1/8	1
	ASSY -5A							

DART AEROSPACE	
TITLE ARBOR PRESS FIXTURE, BEARING	
DWG NO. RB0006-809-00090-1	REV 3
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD
SCALE 1:4	DATE 2/10/2006
SHEET 1 OF 7	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-2 CH'D BASE C-BORE FROM 5/16 TO 3/8.	4/29/2008	WP	GE
2		-2 CORRECTED B.C. FROM Ø1.504 & Ø1.498.	5/31/2011	RJC	GE

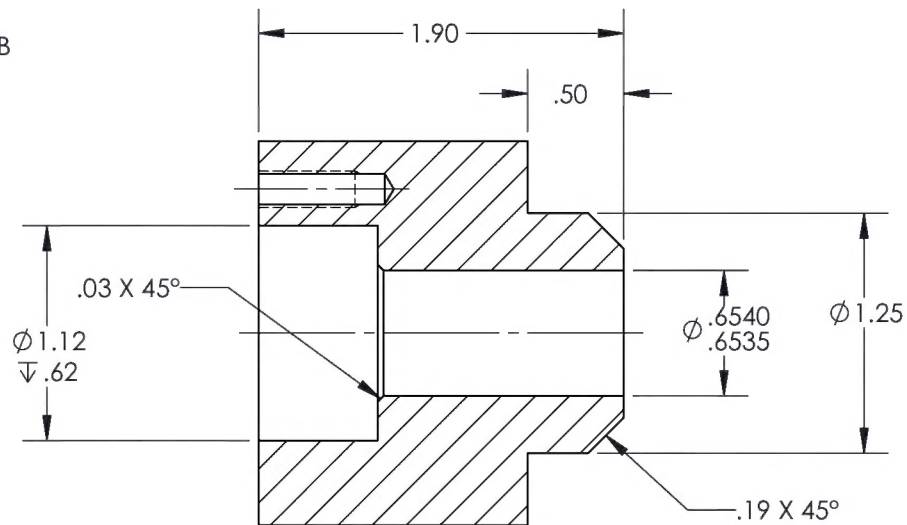
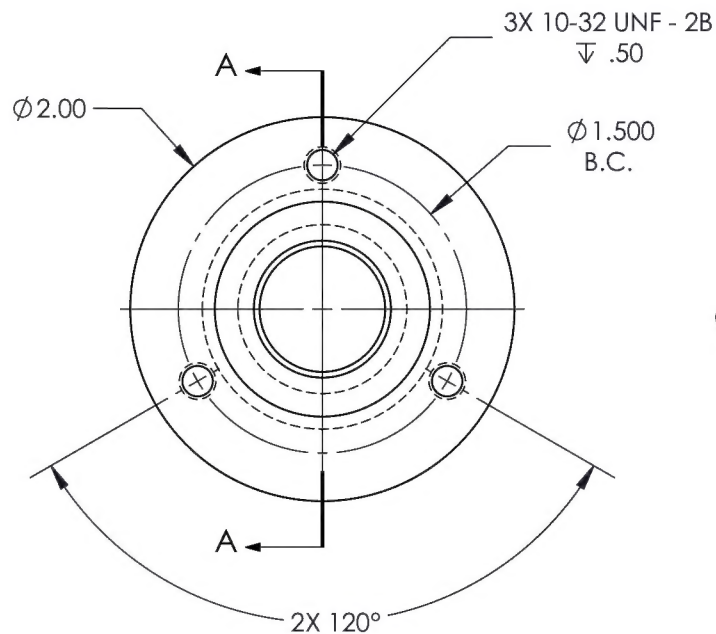
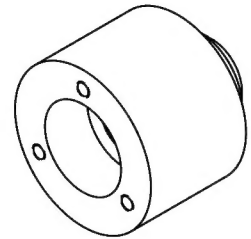


(-2)
BASE

DART AEROSPACE	
TITLE ARBOR PRESS FIXTURE, BEARING	
DWG NO. RB0006-809-00090-1-2	REV 3
MAT'L 1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD
SCALE 1:2	DATE 2/10/2006
SHEET 2 OF 7	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-3 CORRECTED B.C. FROM Ø1.504 & Ø1.498.	5/31/2011	RJC	GE



SECTION A-A

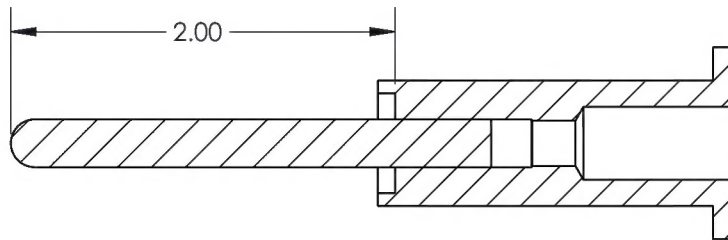
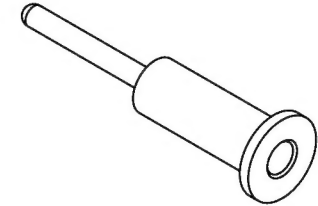
(-3)

BOTTOM DIE

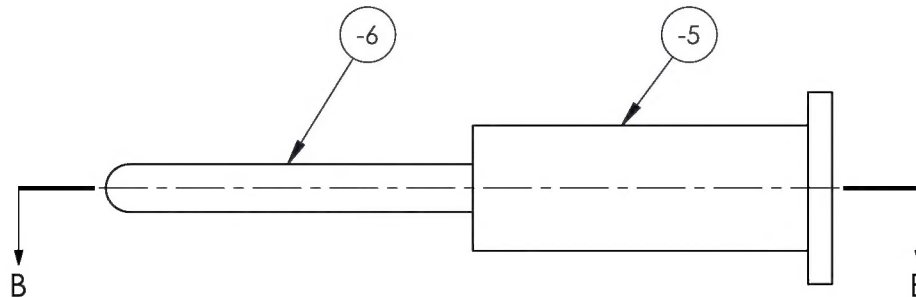
DART AEROSPACE	
TITLE ARBOR PRESS FIXTURE, BEARING	
DWG NO. RB0006-809-00090-1-3	REV 3
MAT'L 1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	MD
SCALE 1:1	DATE 2/10/2006
	SHEET 3 OF 7

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	15-0084	-5A ADDED GUIDE ASSEMBLY VIEW.	5/1/2015	RJC	JAG



SECTION B-B



(-5A)

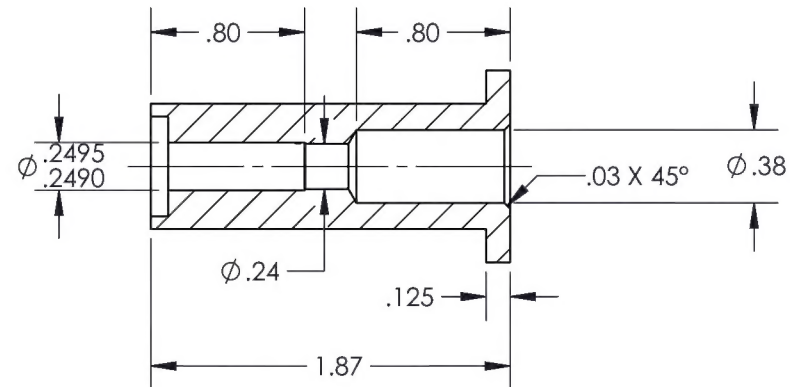
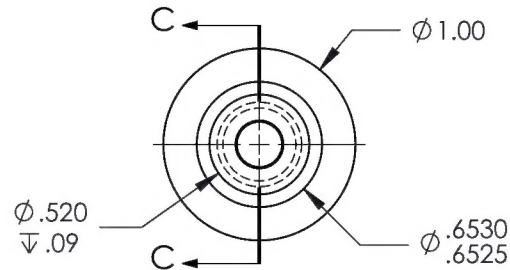
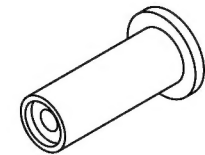
GUIDE ASSEMBLY



TITLE		ARBOR PRESS FIXTURE, BEARING	
DWG NO.	RB0006-809-00090-1-5A	REV	3
MAT'L	DRAWN BY: PERRITT		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005	FRACTIONS ± 1/8	HEAT TREAT	
.XX ± .01	ANGLES ± 5°	FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		MD	
SCALE	1:1	DATE	2/10/2006
		SHEET 4 OF 7	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-5 CH'D DIMENSIONS FROM Ø.6540 TO Ø.6530 W/TOLERANCE & ADDED TOLERANCE TO Ø.250.	5/31/2011	RJC	GE
3	15-0084	-5 DELETED BOTH 60° ANGLE CALLOUTS.	5/1/2015	RJC	JAG



SECTION C-C

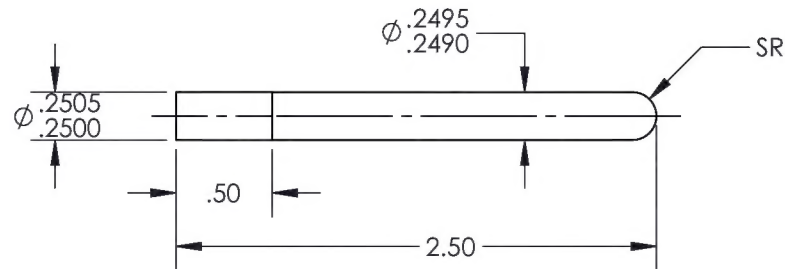
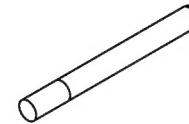
(-5)

GUIDE

DART AEROSPACE	
TITLE ARBOR PRESS FIXTURE, BEARING	
DWG NO. RB0006-809-00090-1-5	REV 3
MAT'L Q-1	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH BLACK OXIDE
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:1	DATE 2/10/2006
	USED ON MODEL MD
	SHEET 5 OF 7

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-6 ADDED TOLERANCE TO Ø.250.	5/31/2011	RJC	GE



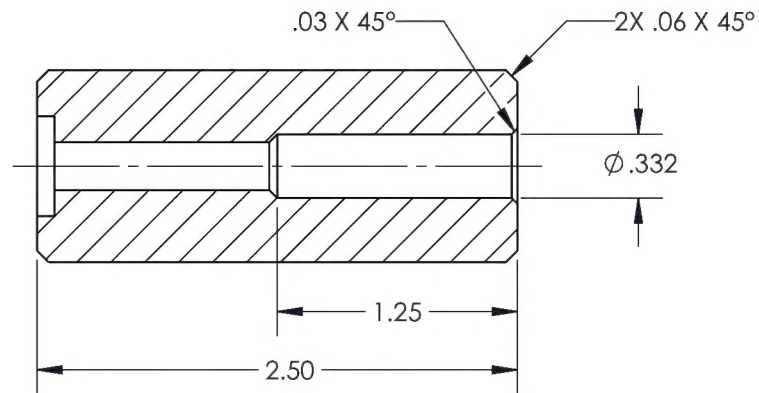
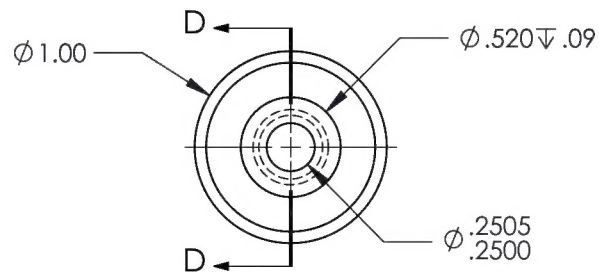
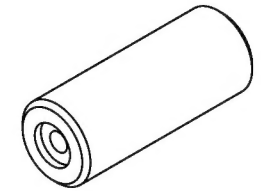
(-6)

PIN

DART AEROSPACE	
TITLE ARBOR PRESS FIXTURE, BEARING	
DWG NO. RB0006-809-00090-1-6	REV 3
MAT'L O-1	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i>
FRACTIONS ± 1/8 ANGLES ± 5°	HEAT TREAT FINISH BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:1	DATE 2/10/2006
USED ON MODEL MD	
SHEET 6 OF 7	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-7 ADDED TOLERANCE TO Ø.250 HOLE.	5/31/2011	RJC	GE



SECTION D-D

⑦
TOP DIE

DART AEROSPACE	
TITLE ARBOR PRESS FIXTURE. BEARING	
DWG NO. RB0006-809-00090-1-7	REV 3
MAT'L O-1	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH BLACK OXIDE
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:1	DATE 2/10/2006
	USED ON MODEL MD
	SHEET 7 OF 7